

# All-Aluminium Kuranda Dog Bed Assembly Instructions

## Parts List:

- 1 Fabric (40oz Vinyl or Ballistic Nylon).
- 4 Pieces of plastic cording (Ballistic Nylon fabric).
- 2 Long All-Aluminium frame pipes.
- 2 Short All-Aluminium frame pipes.
- 4 All-Aluminium legs and 4 leg caps.
- 4 Top corners and 4 bottom corners.
- 1 Hardware kit (8 bolts, 8 washers, 8 nuts and 4 self tapping screws).

## Tools Needed:

- Phillips Head Screwdriver.
- 7/16" Wrench, Pliers or Adjustable Wrench.



1. Lay fabric flat with underside facing upwards. When using the ballistic nylon fabric you are required to manually slot the cording into the fabric sleeves. This step is not required for the 40oz vinyl fabric as the cording is already encased into the vinyl sleeves.



2. Using the 2 short frame pipes and 2 long frame pipes. Insert fabric sleeves into the channel of each length of pipe.



3. Position one top corner underneath the frame and insert bolts through the fitting and frame. (Ensure frame is flush against the corner grooves to prevent assembly issues further on). Repeat process on further 3 corners.



4. Position one bottom corner on the top half of the frame and guide bolt ends through the bottom corner holes. Secure each bolt with a washer and nut but do not tighten all the way. Repeat process on further 3 corners.



5. Insert legs into each bottom corner and secure in place with the self tapping screws. The self tapping screws must be inserted into the bed legs perfectly horizontal to prevent buckling and will require a wrench and screw driver to tighten. Use the wrench to hold the nut tightly while you screw in the self tapping screw. If a screw is not screwed in horizontally you may find the screw will not tighten completely and come to a stop. Repeat process on further three legs. Once completed turn bed upright and fully tighten nuts and bolts.



DO  
Correctly tightened.  
Nut is flush with bolt.



DONT  
Nut is too tight and extends  
beyond edge of bolt.

#### PRODUCT ADVISORY:

Please be aware that over tightening the nuts located on the corners of the beds can cause enough added stress that the corner pieces may fail. To maximize the life of the corner fittings, the bolt end should be flush with the nut. Periodically check hardware to prevent indigestion hazards to dogs.

#### CLEANING:

Bleach and chlorine-based cleaning solutions will corrode aluminium. Corrosion of Kuranda beds due to caustic cleaners is not covered under warranty. It is recommended to use warm soapy water and hose down or pressure clean the Kuranda beds.

#### ONE YEAR CHEW PROOF WARRANTY:

We guarantee the structural integrity of each of our Kuranda dog beds for a period of one year from the original date of purchase of the bed. If your dog is able to damage any part of the frame or fabric by chewing beyond usability, we will send out replacement parts free of charge. Cosmetic damage and any damage caused by persistent scratching/digging is not covered under the 1 year chew proof warranty.



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