

Assembly Instructions For Kuranda Bunk Beds

Tools Needed – Phillips Head Screwdriver, 7/16 Wrench or Adjustable Wrench
Flat surface to work on (table preferred)

Parts List-

2 Fabric Mats

8 PVC or Alum slotted pipe (4 long / 4 short)

4 bunk legs

4 PVC or Alum crate legs – 4 leg caps

4 top corners – 8 bottom corners

8 machine screws, 8 pan head screws (2 ¾”), 16 lock nuts

8 pieces white plastic cording (shipped inside bed frame Ballistic & Vinyl Weave fabrics)

(Note: there may be extra parts so the beds can be used individually or as a bunk bed.)

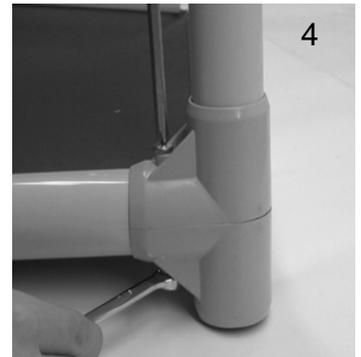
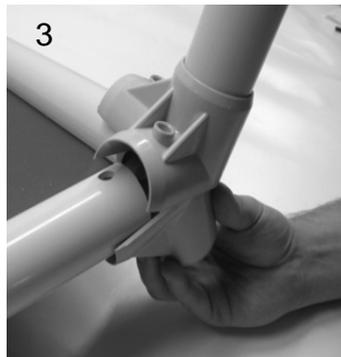
1. Lay fabric flat with underside facing up and insert cording into sleeves.

NOTE: Heat welded fabrics have the cording already encased in outer edge of fabric.

2. Insert fabric into the channel on each length of pipe.



3. On bottom bed fabric, Secure two bottom corners (as oriented in the picture below) with pan head screws and lock nuts. You can insert the bunk post into the corner as well.



4. Tighten bolts, be careful not to over tighten.

5. Check top corners to be sure they are square. Set top fabric with pipe sleeves on top of upper corners. Screw top corners into place using machine screws and locknuts.



6. Place rubber caps on crate legs and insert legs into corners.



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NOTE: TIGHTEN PROPERLY – correct tightening will leave end of bolt flush with the nuts' white nylon locking material.

INSUFFICIENT OR OVER TIGHTENING OF THE CORNERS MAY RESULT IN CRACKING.



KURANDA DOG BED GUARANTEES

HOW ARE THE DOG BEDS CHEWPROOF?

Any place the fabric is in a position to be chewed, it is protected by a poly-resin sleeve. There are no corner gaps to bite. Once in a while a dog will bite through a leg or side piece but it is quite rare. This image shows how the fabric fits into the frame of the bed so your dog cannot reach the fabric. Caution: Fabrics are vulnerable to tearing by persistently scratching or digging dogs.

KURANDA DOG BEDS ARE GUARANTEED CHEWPROOF FOR ONE FULL YEAR!

Kuranda guarantees the structural integrity of the frames and fabrics of their dog beds against chewing by a dog for a period of one year from date of purchase. Accordingly, Kuranda will replace frame parts and fabric damaged by dogs chewing the bed only to the point of not being useable at no charge during this period. This warranty excludes damage caused by dogs scratching the fabric. This warranty includes chewing of corner fittings and legs. Fabrics covered under this guarantee by chewing only are 40 oz solid vinyl and Ballistic nylon. Multiple fabric replacements for the same bed will be handled on a case by case basis.

Please call us if you have any questions in Australia on 1800-251-766

Product Advisory (PVC corners)

Please be aware that we have found that over tightening the screws on the corners of the beds (even by just one or two full threads) can cause enough added stress that the corner pieces may fail. To maximize the life of the corner fittings, the screw should be flush with or slightly inside the nylon locking material in the nut. If you have any questions, please feel free to contact us by return email, or our toll free phone number. 1800-251-766.



Figure 1.
Correctly tightened. Screw is flush with nylon locking material.



Figure 2.
Incorrect - too tight. Screw extends beyond edge of nut.